

outer component surface, said outer components having been formed by impressing a volume into said thermoplastic layers;

natural fiber layers bonded with thermoplastic synthetic material; and

at least one reinforcing insert adjacent to said thermoplastic layers and said natural fiber layers, said at least one reinforcing insert having an open-pored fabric formed from fibers, said fabric penetrated from at least one side by melted synthetic materials of at least one of said adjacent natural fiber layers and said adjacent thermoplastic layers integrating into and reinforcing said at least one of said adjacent natural fiber layers and said adjacent thermoplastic layers.

Claim 13 (four times amended). A motor vehicle component or perform produced from a multilayer composite, comprising:

thermoplastic layers having synthetic materials, said thermoplastic layers including outer components having an outer component surface, said outer components having been formed by impressing a volume into said thermoplastic layers;

natural fiber layers bonded with thermoplastic synthetic material; and

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at least one reinforcing insert adjacent to said thermoplastic layers and said natural fiber layers, said at least one reinforcing insert having an open-pored fabric formed from fibers, said fabric penetrated from at least one side by melted synthetic materials of at least one of said adjacent natural fiber layers and said adjacent thermoplastic layers integrating into and reinforcing said at least one of said adjacent natural fiber layers and said adjacent thermoplastic layers.

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